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Okuma America Corporation 7-13 Rev. Page 190 OSP 5000/5020 CONTROL SOFTWARE ELECTRICAL MAINTENANCE TRAINING MANUAL EL 501... Page 197 The software loading procedures will also be discussed along with parameter backup procedures. Every Okuma machine comes with its own Management Data Card (MDC).

OKUMA OSP 5000 ELECTRICAL MAINTENANCE, TRAINING MANUAL Pdf ...

Okuma OSP5000 CNC Settings Please note! The following information comes from our many years of experience in setting up RS-232 communications with this CNC. However, our experience also has taught us that many times same model CNC's differ from each other. So, please double-

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DNC / file transfer settings for Okuma OSP5000 Set the following parameters on the machine: Optional Parameter (bit) Value #1 00011010 ... Drip feed on this control is an optional extra, see the Okuma manual for instructions. Set ConnectCNC as follows: Common Settings. Name Okuma OSP5000 Baudrate ...

Okuma OSP5000 G-code file transfer or DNC

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Hi, We have an old twin turret LC30 Okuma That I am currently having issues with.I run programs all day using the A turret,but go to use the B turret and it doesn't wish to co-operate-and the only info the manual gives me is how to use the b turret simultaneously,not as an independant stand alone turret.Was wondering if anyone out there can shed some light or supply me with a sample b turret ...

Okuma > Okuma "B turret" programming LC30 osp5000

You may also want to check the fuses on the spindle drive. I have the same machine, LB-15 with OSP-5000L and the spindle drive has a group of fuses, including 1 or 2 that are not readily visible, and if one or more is blown, the spindle drive will react strangely, depending on which one.